



PARMAN

TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

Rubber Track Fitment Guide

Index:

- | | |
|--------------------------------------|------------------------|
| 2-4) Warranty
Information | 15) Ditch Witch |
| 5) Takeuchi | 16) Mustang |
| 6) Case | 17) Gehl |
| 7) Kubota | 18) Caterpillar |
| 8) JCB | 19) Komatsu |
| 9) CNH | 20) Hitachi |
| 10) John Deere | 21) Doosan |
| 11) Bobcat | |
| 12) Terex | |
| 13) Volvo | |
| 14) Kobelco | |



PARMAN

TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

WHEN DO MY RUBBER TRACKS NEED TO BE REPLACED?

1) CRACKS ARE APPEARING ON THE TRACKS

As rubber tracks age and experience the rigors of construction and demolition life, rubber fatigue caused by excessive abrasion, impacts, cuts and punctures, and exposure to chemicals and petroleum contact can begin to take their toll. In some cases, the rubber can fatigue to the point of cracking and/or splitting. If the splits and/or cuts are so deep the steel cords are exposed the rubber track is at a higher risk of steel cord breakage thus immobilizing the track and machine.

2) SPROCKETS SKIPPING AND/ OR POPPING OVER THE LINKS

Over the life of a rubber track the sprockets and track links wear due to abrasive materials that gather in the contact area between them. Over time track links can wear to the point they become ineffective. The point at which the links become ineffective is approximately 30% wear. At this point the links can become very weak and crack or even completely break in half causing limited or no contact with the sprocket teeth. When the track link reaches 30% wear the track should be replaced to prevent catastrophic failure. In other events, the track may be new but the sprocket is older. Once a sprocket has 30% or more wear it will not contact properly with a new track causing a popping sound. It is recommended to replace the sprockets when replacing the track to get the maximum life out of both components.

3) TRACK WILL NOT STAY TENSIONED

It is the machine user's responsibility to check the tension of the rubber track daily before and after operation of the machine. To properly check the tension of the rubber track the machine should be moved in the "Forward" motion with the sprocket in the rear of the machine approximately 5 to 10 feet. This will release the Track Chain Tension on the rubber track. At this time the operator will be able to effectively measure the tension and sag of the rubber track as outlined in the OEM Manual Specifications. If the rubber track will not stay tensioned the Idler Wheel Cylinder Assembly should be checked for a hydraulic leak. If the Idler Assembly is staying tensioned then the rubber track must be inspected to be sure the track has not suffered an internal steel cord failure. This is evidenced by inspecting the tread pattern of the rubber track. If the tread pattern shows an elongation deformity then there is evidence of internal steel cord failure. Replacement of the rubber track will be necessary.

4) TRACK LINKS ARE MISSING OR BROKEN

It is more common with Compact Track Loaders to see track links expelled from the rubber track. The main contributor of this problem is sprockets worn beyond their serviceable life. The sprocket teeth can be worn into the shape of a "Fish Hook" resulting in undue stress to the track link resulting in expulsion of the track link. Usually one missing track link is not an issue, however, the problem will be exacerbated and more links will continue to be pulled out of the track. Immediate replacement of the rubber track is recommended.



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Parman Tractor & Equipment Rubber Track Warranty

"In the unlikely event you experience a track failure due to manufacture defect contact Parman Tractor & Equipment as quickly as possible. Parman Tractor & Equipment stands behind the product we sell with a 100% Warranty. We stand by the consumer by standing behind our products.

Arisun Rubber Tracks sold by Parman Tractor & Equipment are warranted to be free from defects in materials and workmanship under normal use for a period of up to 12 months for all CTL, Carriers, Multi-Terrain Loaders, Mini-Excavators, Lifting Platforms, Crawler Cranes and Directional Drilling machines. This warranty is extended to the original product purchaser and applies to a track that becomes unserviceable, in the intended application, due to a manufacturers defect. After the initial 100% replacement period, warranty consideration is provided on a 12-month (prorate) basis determined by months of service.

Warranty Claim Process:

In the event of track failure, notify Parman Tractor & Equipment, Parts Department immediately at (615)-865-7800. You will need to provide detailed pictures of the track failure."



(1)

Picture of the Track



(2)

Picture of the defect/ failure

(3)

Picture of the Size



(4)

Picture of the Serial Number





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AN EMPLOYEE OWNED COMPANY

Items NOT Covered by Warranty:

Rubber Track assemblies are not warranted against normal wear and tear, misuse, damage caused by non-recommended working conditions, worn undercarriage components, field problems or improper track adjustment. Warranty consideration is limited to track assembly defects in materials or workmanship determined by our supplier. Labor, Transportation or downtime cost related to track replacement are considered normal maintenance and are the responsibility of the owner/operator/user.

For additional information on this warranty contact:

Parman Tractor & Equipment, Parts Department at (615)865-7800

Parman Tractor & Equipment reserves the right to discontinue or modify this warranty at any time for any reason.



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TAKEUCHI			
APPLICATION	UPC	SIZE	NOTES
TL6	3250BD	320x86x50	BLOCK PATTERN
	3250BC		C-PATTERN
TL8, TL130, TL230, TL230-2	3252D	320x86x52	BLOCK PATTERN/NARROW
	3252C		C-PATTERN/NARROW
	4052D	400x86Kx52	BLOCK PATTERN/WIDE
	4052C		C-PATTERN/WIDE
TL10, TL140, TL240	4548D	450x100Kx48	BLOCK PATTERN
	4548C		C-PATTERN
TL12, TL150, TL250	4550D	450x100Kx50	BLOCK PATTERN
	4550C		C-PATTERN
TB016	39634	230x96x34	V- PATTERN
TB035, TB135, TB135FR, TB235, TB240	5286V	350x52.5x86	V- PATTERN
TB045, TB145, TB153FR, TB250A, TB53FR, TB250	40074N	400x72.5Nx74	V- PATTERN
TB55R, TB55UR	40082N	400x72.5Nx72	V- PATTERN
TB070, TB175, TB180FR, TB185FR, TB285, TB285FR, TB290, TB80FR	45076	450x81Wx76	V- PATTERN
TL126, TL26, TL26-2	3248D	320x86Kx48	BLOCK PATTERN
TL120, TL220	3246C	320x86Kx46	C-PATTERN
TL10V2	4052BD	400x86x52	BLOCK PATTERN
	4052BC		C-PATTERN
TL12V2, TL12R2	4560BD	450x86SDx60	BLOCK PATTERN
	4560BC		C-PATTERN



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CASE			
APPLICATION	UPC	SIZE	NOTES
50, 50 MAXI, 50 RTB	40072W	400x72.5Wx72	V-PATTERN
70XT, 75XT	4556BC	450x86x56	C-PATTERN
CK32, CK30C, CX27B	30080	300x52.5Nx80	V-PATTERN
CK36	30084W	300x52.5Wx84	V-PATTERN
CK50, CK52	40074W	400x72.5Wx74	V-PATTERN
CX36B	30088N	300Xx52.5Nx88	V-PATTERN
CX55B, CX50, CX50B	40074N	400X72.5NX74	V-PATTERN
CK62, CK82	5072W	450x81Wx72	V-PATTERN
445CT, 450CT	4055BD	400x86x55	BLOCK PATTERN
445 CT, 450 CT, TR320, TR340, TV370, TV380	4555BD	450x86x55	BLOCK PATTERN
420 CT, TR270, TR310	3250BD	320x86x50	BLOCK PATTERN
	3250BC		C-PATTERN
35, 35 MAXI, 35 STB, CK35	5286V	350x52.5x86	V-PATTERN
1840, 1845, 1845B, 1845C	3252BD	320x86x52	BLOCK PATTERN
CX60C	40076	400x72.5Wx76	V-PATTERN
CX75R, CX75SR, CX80	5076N	450x81Nx76	STANDARD



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

JCB			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
190T ECO , 205T ECO , 2TS-7T	3250BD	320x86x50	BLOCK PATTERN
	3250BC		C-PATTERN
260T, 320T ECO	4556BC	450x86x56	BLOCK PATTERN
803, 803E, 803 PLUS, 803 SUPER, 8030ZTS, 8032Z, 8035Z, 8035ZTS	30084W	300x52.5Wx84	V-PATTERN
8045ZTS	40074N	400x72.5Nx74	V-PATTERN
8052, 8060	40074W	400x72.5Wx74	V-PATTERN
8080ZTS	5076N	450x81Nx76	STANDARD



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TRACTOR & EQUIPMENT

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KUBOTA			
APPLICATION	UPC	SIZE	NOTES
KC120	57245	250x72x45	V-PATTERN
KH012G, KH012HG, KH05, KH12, KH28, KH31, KH35, KH36, KH37, KH38, KH5	200742	200x72x42	V-PATTERN
AR30, K028, K030, KH030, KH030G, KH030HG, KH033, KX030, KX033-1, KX033-4, KX71-2, KX71-3, KX91, KX91-2, U25-3, U25-3G, U27-4	30080	300x52.5Nx80	V-PATTERN
K 035, K 035-3, KH033HG, KH090, KX101-3, U30, U30-3, U35, U35-3, U35-4 U35S, U35-3S	30084	300x52.5Nx84	V-PATTERN
KH033, KH101, KH90, KX033, KX101, KX90, RX301, RX302, RX303	30084W	300x52.5Wx84	V-PATTERN
KH191	5072W	450x81Wx72	V-PATTERN
K 040, K 045, K 151, KH 040, KH 045, KH 130, KH 151, KH 52SR, KX 040, KX 151, KX 161-2, U 45, U 45G, U 45VA	40072W	400x72.5Wx72	V-PATTERN
SVL75, SVL75-2, SVL75-2C	4052BD	400x86x52	BLOCK PATTERN
	4052BC		C-PATTERN
SVL90, SVL95, SVL95-2	4558BD	450x86x58	BLOCK PATTERN
	4558BC		C-PATTERN
KX045, KX161-3, KX057-4, RX501, RX502, U45-3, U55, U55-4, U55-4S	40074W	400x72.5Wx74	V-PATTERN
KH055, KH055N	40076	400x72.5Wx76	V-PATTERN
KX080-4, KX080-3	5076N	450x81Nx76	STANDARD



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

CNH			
APPLICATION	UPC	SIZE	NOTES
LS170 SKIDSTEER VTS SYSTEM , LS160 SKIDSTEER VTS SYSTEM	3254BC	320x86x54	C-PATTERN
C175. C227, LT175B	3250BD	320x86x50	BLOCK PATTERN
	3250BC		C-PATTERN
C180.C185.C190.C232. C237, LT185B, LT190B, LT190C	4055BD	400x86x55	BLOCK PATTERN
C180.C185.C190.C232. C237.C238, C245, LT195B	4555BD	450x86x55	BLOCK PATTERN
	4555BC		C-PATTERN
EC25	30074	300x52.5Nx74	V-PATTERN
E27, E27BSRTRIV, E27SR, EC35, EH27B	30080	300x52.5Nx80	V-PATTERN
EC45, EC45SR	40072W	400x72.5Wx72	V-PATTERN
EC60	40076	400x72.5Wx76	V-PATTERN
EC80	45076	450x81Wx76	V-PATTERN
EH35B	30088N	300x52.5Nx88	V-PATTERN
EH70B	5076N	450x81Nx76	STANDARD



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

JOHN DEERE			
APPLICATION	UPC	SIZE	NOTES
317G	3250BD	320x86x50	BLOCK PATTERN
	3250BC		C-PATTERN
317 VTS SYSTEM, 320 VTS SYSTEM	3254BC	320x86x54	C-PATTERN
325 VTS SYST, 328 VTS SYST	4558BD	450x86x58	BLOCK PATTERN
	4558BC		C-PATTERN
329D, 329E, 333D, 333E, 333G, CT 332	4556BC	450x86x56	C-PATTERN
332VTS SYSTEM	4560BD	450x86SDx60	BLOCK PATTERN
	4560BC		C-PATTERN
319D, 319E, 323D, 323E, CT322	3252BD	320x86x52	BLOCK PATTERN/ NARROW
	3252BC		C-PATTERN/ NARROW
	4052BD		BLOCK PATTERN
	4052BC		C-PATTERN
27C ZTS	30078N	300x52.5Nx78	V-PATTERN
26G, 27D	30080	300x52.5Nx80	V-PATTERN
50C ZTS	40082N	400x72.5Nx72	V-PATTERN
50D, 50G	40074N	400x72.5Nx74	V-PATTERN
60D, 60G	40074W	400x72.5Wx74	V-PATTERN
75C	5076N	450x81Nx76	STANDARD



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

BOBCAT			
APPLICATION	UPC	SIZE	NOTES
T190,T550,T590	3249BD	320x86x49	BLOCK PATTERN/ NARROW
T180, T190, T550, T570, T590	4049BD	400x86x49	BLOCK PATTERN/ WIDE
S130	3250BD	320x86x50	BLOCK PATTERN
864,864FG,864G,T200,T630,T650	4552BD	450x86x52	BLOCK PATTERN
T300,T320,T750	4055BD	400x86x55	BLOCK PATTERN
T250, T300, T320, T730, T740, T750, T760, T770	4555BD	450x86x55	BLOCK PATTERN
T830, T870	4558BD	450x86x58	BLOCK PATTERN
873, 883	4560BD	450x86x60	BLOCK PATTERN
E25	30078N	300x52.5Nx78	V-PATTERN
E35 SERIES	30084	300x52.5Nx84	V-PATTERN
T630	4052BD	400x86x52	BLOCK PATTERN
220, MT85	57245	250x72x45	V-PATTERN
325, 325D, 325G, 328, 328D, 328G	30074	300x52.5Nx74	V-PATTERN
329, 331	40073W	400x72.5Wx73	V-PATTERN
337, 337D, 337G, 341, 341D, 435 (ALL SERIES), E45, E50, E55	40074W	400x72.5Wx74	V-PATTERN
864, 864FG, 864G, S150, S160, S175, S185, S205, T200, T630, T650	3252BD	320x86x52	BLOCK PATTERN
E60, E63	40076	400x72.5Wx76	V-PATTERN
331, 331D, 331E, 331G, 334, 334D,334G, 425, 428, E26, E32, E32C	30080K	300x52.5Kx80	V-PATTERN
329, 331, 331D, 331E, 331G, 334, 334D, 334G, 425, 428, E26, E32, E32C, X331	30080	300x52.5Nx80	V-PATTERN
E80, E85	45076	450x81Wx76	BLOCK PATTERN



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

TEREX			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
AR35, HR16, TC25, TC35	30080	300x52.5N80	V-PATTERN
HR14, TC29	30074	300x52.5Nx74	V-PATTERN
TC48, TC50, TC55	40072W	400x72.5Wx72	V-PATTERN



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AN EMPLOYEE OWNED COMPANY

VOLVO			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
EC35, ECR38	30084W	300x52.5Wx84	V-PATTERN
EC55, EC55B, EC55C, ECR58	40074W	400x72.5Wx74	V-PATTERN
ECR85, EC88	45076	450x81Wx76	V-PATTERN
ERC48C	40072W	400x7235Wx72	V-PATTERN
MC70, MC80	3252BD	320x86x52	BLOCK PATTERN
MC90, MC110, MC110B, MCT110C, MCT125C, MTC135C, MTC145C	4556BC	450x86x56	C- PATTERN
MCT85C	3250BD	350x86x50	BLOCK PATTERN
	3250BC		C- PATTERN



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AN EMPLOYEE OWNED COMPANY

KOBELCO			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
SK27, SK27SR-3, SK27SR ACER TR4	30080	300x52.5Nx80	V-PATTERN
SK35SR TIER IV, SK35SR-3	30088N	300x52.5Nx88	V-PATTERN
SK035, SK035 COUPE, SK035-1, SK035-3	55287	350x52.5x87	V-PATTERN
B B 69, SK 042, SK 042-1, SK 045, SK 045 COUPE, SK 045-1, SK 45 SR, SK 45 SR-2, SK 45-1, SK 50, SK 50-1, SK 50UR-1, SK 50UR-2, Z 16	40082N	400x72.5Nx72	V-PATTERN
SK50UR	40074N	400x72.5Nx74	V-PATTERN
50SR ACERA TR4, SK50SR-3	40082N	400x72.5Nx72	V-PATTERN
SK 060, SK 60, SK 60-1, SK 60-2, SK 60-3, SK 60-UR, SK 60V, SK 70 SR, SK 70 SR-1E, SK 75 UR, SK 75 UR-1, SK 75-3, SK 80 CS-1E, SK 80 MSR, SK 80-CS, SK-70-SR2	5076N	450x81Nx76	STANDARD



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DITCH WITCH			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
JT30, JT2720	30098N	300x52.5Nx98	V-PATTERN
MX202, MX272	30080	300x52.5Nx80	V-PATTERN
MX502	40074W	400x72.5Wx74	V-PATTERN
SK755, SK800, SK1050	37244	230x72x44	V-PATTERN
SK850, SK750, SK752	80744	180x72x44	V-PATTERN
XT850	57245	250x72x45	V-PATTERN



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MUSTANG			
APPLICATION	UPC	SIZE	NOTES
1750RT	3254BC	320x86x54	C- PATTERN
2100RT	4556BC	450x86x56	C- PATTERN
2500RT, 2500RT NXT3	4558BD	450x86x58	BLOCK PATTERN
	4558BC		C- PATTERN
3503	30084W	300x52.5Wx84	V-PATTERN
MTL312	3246C	320x86Kx46	C- PATTERN
MTL 25 , MTL 325	4550D	450x100Kx50	BLOCK PATTERN
	4550C		C- PATTERN
ME2702, ME2902	30074	300x52.5Nx74	V-PATTERN
ME3402, ME3602	30080	300x52.5Nx80	V-PATTERN
ME5002, ME6002	40074W	400x72.5Wx74	V-PATTERN



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GEHL			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
CTL55	3246C	320x86Kx46	C- PATTERN
CTL 80, CTL 85	4550D	450x100Kx50	BLOCK PATTERN
	4550C		C- PATTERN
363, GE342, GE363	30080	300x52.5Nx80	V-PATTERN
353, 373, 383Z, GE353, GE373, MB358	30084W	300x52.5W.84	V-PATTERN
GX10	200742	200x72x42	V-PATTERN
4635	3250BD	350x86x50	BLOCK PATTERN
	3250BC		C- PATTERN
603	40074N	400x72.5Nx74	V-PATTERN
4640	3252BD	320x86x52	BLOCK PATTERN
	3252BC		C-PATTERN
6635, 6640, RT250, RT255, VT320 SKID STEER VTS SYSTEMS	4558BD	450x86x58	BLOCK PATTERN
	4558BC		C-PATTERN
4840, 5635, 5640, RT185, RT175	3254BC	320x86x54	C-PATTERN
M135, MB1135, MB1135S, MB145, MB165	57245	250x72x45	V-PATTERN
GX35	40072W	400x72.5Wx72	V-PATTERN
503Z, GE502, GE602	40074W	400x72.5Wx74	V-PATTERN
Z35	30088N	300x52.5Nx88	V-PATTERN



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CATERPILLAR			
APPLICATION	UPC	SIZE	NOTES
236, 236B, 246, 248, 248B, 279D, 289C-2, 289D	4556BC	450x86x56	BLOCK PATTERN
239D, 249B, 249D	4049BD	400x86x49	BLOCK PATTERN/ WIDE
242, 246B	3254BC	320x86x54	C-PATTERN
257D	150442	15x4x42	NON METAL CORE RUBBER TRACK
259D	4053BD	400x86x53	WIDE BLOCK
	3253BD	320x86x53	NARROW BLOCK
279C2, 279D, 289D	4056BD	400x86x56	NARROW BLOCK
	4556BD	450x86x56	WIDE BLOCK
246C, 256C, 262C, 268B, 279C, 289C, 299D, 299D2, 299D3, 299D XHP, 299D2 XHP, 299C	4560BD	450x86x60	BLOCK PATTERN
300.9D	80737	180x72x37	STANDARD PATTERN
301.5, MM15T	39631	230x96x31	STANDARD PATTERN
301.5CR, 301.6C, 301.7D, 301.8C	39635	230x96x35	STANDARD PATTERN
302.5, 302.5C, 302.5CR, 302.7D, MM25T	30078W	300x52.5Wx78	STANDARD PATTERN
303.5, 303CR	30084	300x52.5Nx84	V-PATTERN
303E-CR, MM35, MM35A, MM35B, MM35T, MM40SR, MX35	30084W	300x52.5Wx84	V-PATTERN
304.5, 304C, 304CR, 305, 305CR, MM40CR, MM40CR-2, MM40T, MM45, MM45B, MM45T, MM46, MM55SR, MM55SR-2	40072W	400x72.5Wx72	V-PATTERN
304C-CR, 305.5D-CR, 305.5E2-CR, 305.5E-CR, 305C-CR, 305D-CR, 305E2-CR, 305E-CR	40076	400x72.5Wx76	V-PATTERN
307B, 307C	5072W	450x81Wx72	STANDARD PATTERN
308C-CR	5076N	450x81Nx76	STANDARD PATTERN
MS10	57245	250x72x45	STANDARD PATTERN



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KOMATSU			
APPLICATION	UPC	SIZE	NOTES
PC15FR-1	37247	230x72x47	V-PATTERN
PC15, PC15-2, PC15-3, PC15-6, PC15 AVANCE R, PC20R, PC27MR-2, PC27MR-3	30080	300x52.5Nx80	V-PATTERN
PC15-7, PC20 MRX UTILITY	30078N	300x52.5Nx78	V-PATTERN
PC20-6, PC30-6, PC30-7, PC30R, PC30R-8, PC30MRX, PC35, PC35R, PC35-8, PC35MR, PC35MR-1, PC35MRX, PC38, PC38-2, PC38UU-2, PC38-2 AVANCE R	30084	300x52.5Nx84	V-PATTERN
PC40 AVANCE R, PC40 FR-1, PC40 MR-1, PC40 R-8, PC40-7, PC40-7E, PC45, PC45 AVANCE R, PC45 MR-1, PC45 MRX, PC45 R, PC45 R UTILITY, PC45 R-8, PC50 FR-1, PC50 UU-2, PC50 UU-2E, PC50-2, PC50-2, PC50-2, PC50-2 AVANCE R	40082N	400x72.5Nx72	V-PATTERN
PC40MR-2, PC45MR-3, PC50MR, PC50MR-2, PC55MR, PC55MR-3, PC58UU-3	40074N	400x72.5Nx74	V-PATTERN
SK820 B VTS	3254BC	320x86x51	C-PATTERN
SK1020	4558BD	450x86x58	BLOCK PATTERN
	4558BC		C-PATTERN
820 TRUBO, CK20, CK20-1, CK25-1, SK1020 VTS SYST	3252BD	320x86x52	BLOCK PATTERN
1020 TURBO, CK30-1, CK35-1, CK35	4556BC	450x86x56	C-PATTERN



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TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

HITACHI			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
EX15SR, UE15	200742	200x72x42	V-PATTERN
EX27U, EX29U	30078N	300x52.5Nx78	V-PATTERN
EX35, EX35-1, EX40UR	30084	300x52.5Nx84	V-PATTERN
ZX25 ZAXIS	30074	300x52.5Nx74	V-PATTERN
ZX26U-5	30080	300x52.5Nx80	V-PATTERN
ZX50U ZAXIS	40074N	400x72.5Nx74	V-PATTERN
EX33	30084W	300x52.5W84	V-PATTERN
EX40, EX40-2, EX40U, EX45, EX45-2, EX50, EX50-1, EX50U, EX50URG, EX55UR, EX55URG, FH40.2, FH40.2 PLUS, FH45.2, HX99B, SH45-2, ZX40 ZAXIS, ZX50 ZAXIS, ZX50U ZAXIS, ZX55U ZAXIS	40072W	400x72.5Wx72	V-PATTERN
EX58MU, ZX60U-3	40074W	400x72.5Wx74	V-PATTERN
ZX85USBLC	5076N	450x81Nx76	Standard
EX55	40076	400x72.5Wx76	V-PATTERN
EX60, EX60-1, EX60-2, EX60-3, EX60G, EX60UR	5072W	450x81Wx72	V-PATTERN
EX60LC-2, EX60LC-3, EX60URG-2, EX75UR, EX75UR-3, EX75UU	45076	450x81Wx76	V-PATTERN



PARMAN

TRACTOR & EQUIPMENT

AN EMPLOYEE OWNED COMPANY

DOOSAN			
<i>APPLICATION</i>	<i>UPC</i>	<i>SIZE</i>	<i>NOTES</i>
DX27Z	30080	300x52.5Nx80	V-PATTERN
DX30, DX30Z	30084	300x52.5Nx84	V-PATTERN
DX60, DX60-R, DX62R, DX63R	40076	400x72.5W76	V-PATTERN
DX80, DX80-R, DX85-R	45076	450x81Wx76	V-PATTERN
DX55	40074W	400x72.5Wx74	V-PATTERN